

SPC Sample Plan – Key Characteristics

Work Order Qty	Inspection Sample Size
1 to 20 pcs	ALL PIECES MEASURED
21 to 50 pcs	WO QTY divided by 5 times 3 = Answer
51 to 100 pcs	WO QTY divided by 10 times 3 = Answer
101 to 150 pcs	WO QTY divided by 15 times 3 = Answer
151 to 200 pcs	WO QTY divided by 20 times 3 = Answer
201 pcs and greater	WO QTY divided by 30 times 3 = Answer

Instructions

- Go to Avibank home page
- Click “Suppliers”
- Download copy of “Avibank Key Characteristic Inspection Report”
- Complete report per sample size indicated above
- Return completed form with order documentation